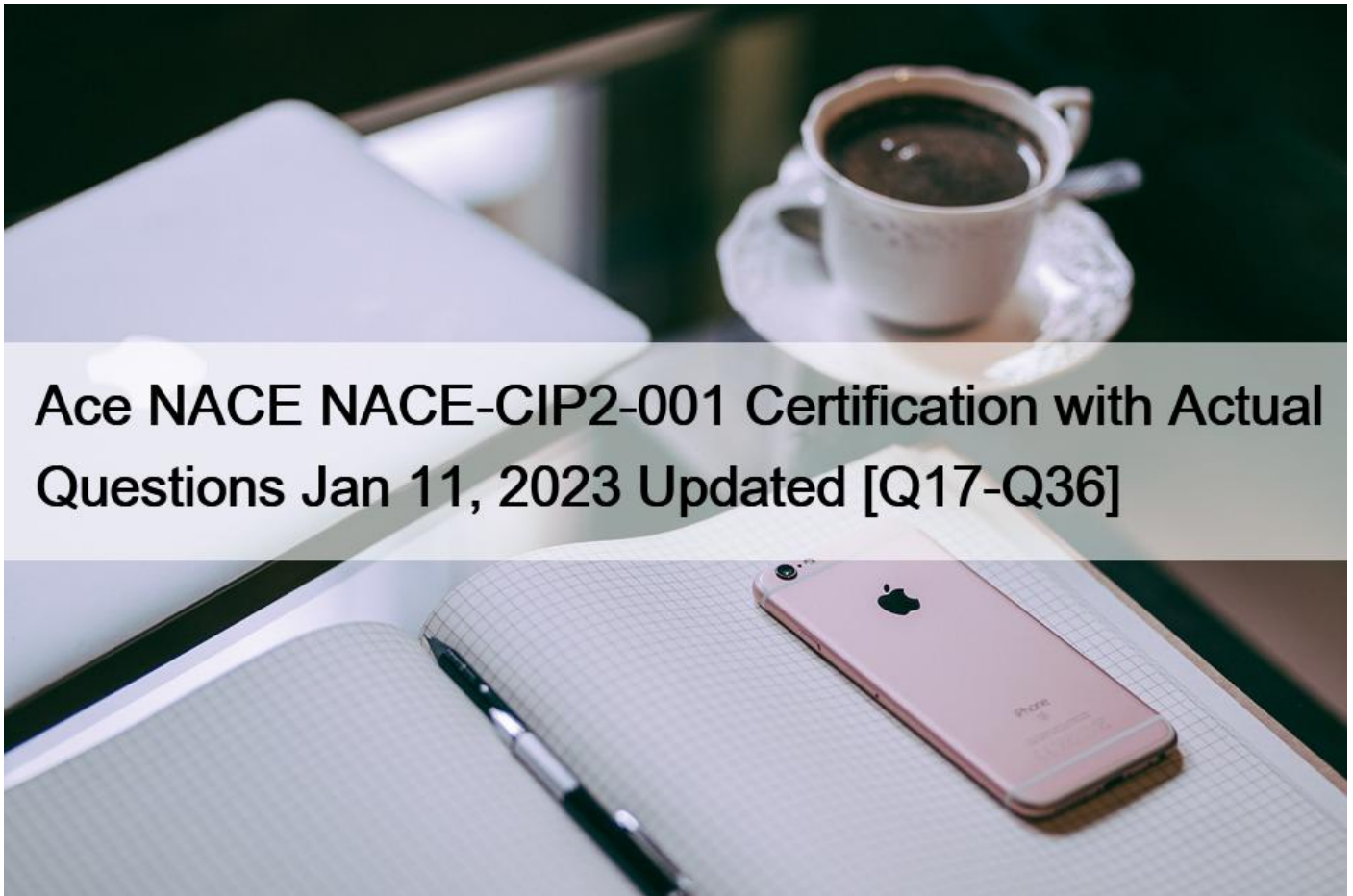


Ace NACE NACE-CIP2-001 Certification with Actual Questions Jan 11, 2023 Updated [Q17-Q36]



Ace NACE NACE-CIP2-001 Certification with Actual Questions Jan 11, 2023 Updated 2023 The Most Effective NACE-CIP2-001 with 100 Questions Answers NEW QUESTION 17

You are the NACE Level 2 Inspector on a project where overcoating of galvanized steel is being performed. The specification references SSPC SP 16 as the surface preparation method. At the pre-job meeting operations personnel make it clear that abrasive blasting will not be permitted. The Owner's representative asks you what other methods might be used.

Of the options shown below, what would be the preferred option in this situation?

- * SP 1 followed by acid etching
- * SP 1 followed by caustic etching
- * SP 1 followed by SP 2
- * SP 1 followed by SP 3

NEW QUESTION 18

NACE International Standards are developed by:

- * Government mandates

- * International mandates
- * Standard committees
- * Regional mandates

NEW QUESTION 19

WJ-1 is always performed using UHWJ at pressures above 210 MPa (30,000 PSI)

- * True
- * False

NEW QUESTION 20

Which type of pipelines collect the gas from the transmission system so utility companies can distribute the gas to end users?

- * Gathering
- * Midstream
- * Transmission
- * Distribution

NEW QUESTION 21

Coating application to concrete substrates is:

- * More challenging than coating steel
- * Less challenging, than coating steel
- * The same as coating steel
- * Not required as Concrete is inorganic

NEW QUESTION 22

External coatings applied to buried pipelines are generally tested for:

- * Gloss level
- * Chalking resistance
- * Cathodic disbondment
- * Solvent resistance

NEW QUESTION 23

You are NACE Level 2 Inspector working on a tank lining job where a mobile centrifugal blast unit is being used to blast the tank floor to a NACE No.1/SSPC SP 5. The Contractor has completed his final blast and has called for a hold point inspection. This is the 1st time you have seen field based centrifugal blast cleaning. You observe what appears to be staining on the substrate however the Contractor assures you this is normal when using centrifugal blast units and what you are seeing is what is defined in the standard as an acceptable variation in appearance.

Your FIRST preferred course of action is to:

- * Request that the Contractor re-blast the floor
- * Review the standard with the Contractor and re-inspect the floor
- * Shut the job down
- * Call your supervisor

NEW QUESTION 24

Steel shot grit contaminated with oil or grease used in a centrifugal blast cleaning should be

- * washed with clean potable water prior to Use.
- * mixed with uncontaminated abrasive
- * run through the air wash separator.
- * disposed of properly.

NEW QUESTION 25

The coating applicator has ignored a surface preparation hold point and applied coating over the surface without a sign off from you as the inspector.

Your FIRST preferred course of action is to:

- * Stop the job
- * Require the Applicator to remove the coating
- * Advise the Owner and write a Non-Conformance report
- * Ignore the situation

NEW QUESTION 26

NACE/SSPC Water Jetting standards are directly equivalent to ISO Abrasive Blast Standards:

- * True
- * False

NEW QUESTION 27

Generally for safety considerations, waterjetting hose connections use

- * an oil/water separator.
- * a long wand.
- * a whip-lock device.
- * filters.

NEW QUESTION 28

Thermal Spray coatings provide:

- * Barrier protection
- * Inhibitive protection
- * Sacrificial protection
- * Thermal protection

NEW QUESTION 29

You are the NACE Coating Inspector on a tank lining project where desiccant dehumidification is being used. Since the first shift of abrasive blasting your readings have indicated relative humidity below 40%; however on the second shift of coating application your readings are indicating 80%.

Your FIRST preferred course of action is to:

- * Check to see if the dehumidification equipment is operating correctly
- * Call your supervisor
- * Advise the coating applicator supervisor of your readings
- * Document the readings at the end of the shift

NEW QUESTION 30

You are the NACE Level 2 Coating Inspector where SSPC PA 2 has been specified with an additional requirement that no individual gauge reading shall be below a certain value.

As this is not part of the standard you should:

- * Ignore the additional requirement
- * Enforce the additional requirement
- * Call your supervisor
- * Request clarification from the specifier

NEW QUESTION 31

When working with someone who is very concerned about Stability and maintaining adherence to the status-quo, the Inspector should try to:

- * Implement immediate to get them motivated
- * Give them as much advance notice as possible about upcoming changes
- * Challenge their value to the team and try to get them out of their comfort zone
- * Make sure they are the center of attention in all site meetings

NEW QUESTION 32

The main reason dehumidification is used during coating operations is to

- * control the environment
- * reduce the possibility of missing the recoat window.
- * allow the contractor to guarantee the completion date.
- * avoid repetitive blasting/coating operations.

NEW QUESTION 33

NACE Level 2 Inspectors have been authorized to perform:

- * All types of inspection without supervision
- * Visual inspection and Non-destructive testing
- * Visual inspection, Non-Destructive and Destructive testing
- * Visual inspection only

NEW QUESTION 34

Inspectors perform tests on linings that they may not perform on exterior coatings because

- * coatings are more durable than linings.
- * coatings are expected to degrade over time.
- * linings protect the contents and the container.
- * linings are more durable than coatings.

NEW QUESTION 35

When environmental enclosures are being used an inspector needs to be concerned about:

- * Lighting
- * Air changes

- * Structural integrity
- * a), b), and c)

NEW QUESTION 36

When observing design defects the NACE Inspector should:

- * Document the defect and the potential problems that could result
- * Ignore the defect as the inspector can't change the design
- * Request that the item be rebuilt with a better design for coating
- * Stop the job immediately

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